COMPLETE SYRINGE FACTORY (TURNKEY)

PRICE: US$ 792,000.00 CIF TINCAN PORT, LAGOS

ORIGIN: Made in USA, Germany, Italy, Belgium.

CONDITION:

A long lasting investment. Trouble free, low maintenance, long life equipment, Packaged and ready to be shipped.

These equipments were used for one year making samples then it closed down.

Identical Complete Brand New Factory in open market is selling well over $ 1,500,000 (FOB), with two years waiting list which does not include installation, training, adjustments and other services we offer.

TERMS

All our prices are CIF Destination port insured 110% of value. Buyer pays import duties and local transportation from port to the buyer's site.

Complete Factory Price includes installation at the destination, making samples, labor costs for 6 factory engineers for 30 days, air tickets, accommodation and local living expenses, to do the installation, testing and teaching the buyer.

Price also includes all installation and repair manuals, spare parts list, testing equipment, hand tools, some spare parts, uniforms and related production personnel gear along with the machines.

You can hire one long term engineer who has worked during the production of the factory to manage the factory for one or two years to teach the buyer's staff.

FINANCING

Financing is available to qualified buyer who owns his building or leasing the building for longer than 10 years. Long term loan 50% down payment, 50% for 5 years at 8% interest.
PHOTOS OF SOME MAJOR EQUIPMENT AND COMPONENTS –

SEE BELOW FOR LIST OF EQUIPMENT INCLUDED IN THE SALES PRICE –
EQUIPMENTS:

1. **Installation pneumatic transport:**
   a. Vacuum unit – PIOVAN - Italy;
   b. Transport unit – PIOVAN – Italy;
   c. Unit command, mining hard & soft – GENIUS – USA;

2. **Injection unit:**
   a. Automatic injection presses-6 pcs. press (4 press with 135tf, one with 190tf and one with 90tf) – MIR – Italy;
   b. PLC – SIEMENS – Germany;
   c. Injection moulds with automatic control – 20 pcs – CANTONI SRL - Italy.
   d. Injection Molds control unit (temperature controller)– 6pcs – COREMA – Italy;
   e. Transfer unit – TACHOMA – Italy;

3. **Extrusion line (2 line):**
   a. Extruders – PLASTIPROGRAM – Italy - 2pcs;
   b. Cooling units – PLASTIMECCANICHE – Italy - 2pcs;
   c. Transfer units – ATS FAAR – Netherlands - 2pcs;
   d. Cutting table COMPAC – Italy – 2pcs;

4. **Assembled and packed syringes unit:**
   a. Automatic line (machine line register and packed syringes) – STIMA – Sistemi Robotizati – Italy – 3 lines;

5. **Packed unit for perfusion and transfusion kits:**
   a. Plastic welding line – ATLAS FAAR – Italy – 4 pcs;

6. **Sterilization unit:**
   a. Autoclave sterilization, capacity 20.450 l/h – DE LAMA – Italy – 1pcs;
   b. PLC – SIEMENS - Germany;

7. **Water cooling unit** – SEVESA CLIMA – Italy – 4pcs;

8. **Air treatment unit:**
   a. Air production unit (UTA) – ZOPPELLARO – Italy – 3 units;
   b. Control and intervention equipment – SPIRAX JUCKER – Denmark;
   c. Pumping units – WILO – USA;
   d. Dry air unit (compresor station) – ATLAS COPCO – USA – 1 pcs;
   e. Air parameters centralized control unit – CONTROLLI – Italy;
   f. Dosage and humidity and temperature control unit – THYTRONIC – USA; CAZZANIGA – Italy; SIGMA – Italy; RASTELLI – Italy;
   g. Active control and remote control unit – TELECOM – Italy; SAGI – Italy;
   h. Water for humidification treatment unit - DEPUREX – Italy;
   i. Special floor for clean room – UNIFLAIR – Switzerland;
   j. Special roof for clean room – PROMETAL – Switzerland;
   k. Filters for clean room – FCR – USA;
   l. Filters – MULTICEL – USA;
   m. Air showers – FCR – Italy;
   n. Leveling floors antidust – SINITALIA - Italy
TECHNOLOGICAL FLOW SYRINGE

1. **Feeding pneumatic molding machine**
   - Raw materials are distributed by air power station machinery and manually distributed suction points;

2. **Injection**
   - RMP 135/360 for syringe pistons 1ml, 2.5 ml, 5 ml;
   - RMP 190/540 for cylinder, 5ml syringe;
   - RMP 95/210 for gaskets (seals) syringes 1ml, 2.5 ml, 5 ml;
   - Class controlled the productive sector 100.000 [Class D] Injecting 3 phases:
     - Lamination
     - Injection molding
     - Cooling in mold

3. **Materials**
   - Polypropylene [cylinders, pistons]
   - Thermoplastic rubber [gaskets]

4. **Lines of assembly-operations**
   - Supply cylinder [bunker vibrator adjustable]
   - Burning (inscription) cylinders
   - Hot air-drying ink
   - Cleaning and lubrication by blowing compressed air cylinders and silicone oil lubrication
   - Piston-seal-assembly is a drum assembly of two bunkers vibrating pistons and linings
   - Assembly of the piston-cylinder seal engraved with syringe-form
   - Needle-syringe-assembly of a needle vibrator bunker
   - Marking of packaging film
   - Primary packaging through thermo-foil
   - 1ml-box 2000buc.in the box
   - 2.5 ml 1500buc. In the box
   - 5 ml 100pcs. In the box

5. **Sterilization**
   - 10% ethylene oxide-90% CO2
   - Gas-Concentration :400-500mg / l
   - Pressure 2.8 ±0.2 bar
   - Humidification for 140-180 min.
   - For reconditioning 60 min.
   - Sterilization-time 360 minutes.
   - 5 air handling units
   - Sector class D injection [100,000]
   - Class C-assembly sector [10,000]
   - Class C assembly kit-sector [10,000]

6. **Capacity production**
   - 1ml syringes -8.000.000 pcs / year
   - 2.5-ml syringes -10.000.000 pcs / year
   - 5-ml syringes – 22.000.000 pcs / year
   - Infusion kits -20.000.000 pcs / year
   - Transfusion-kit -7.000.000 pcs / year

7. **Function**
   - Time-24 hours / day, 230 days a year
   - Work-force of -120 people/ 3 shifts
**LISTING OF OTHER AVAILABLE FACTORIES FOR SALE:**

**All Prices are CIF Destination Port of Destination –**

1. Edible Oil Bottling Machine - **US$42,000**
2. Complete Milk Processing Factories. Different capacities-versatile to make many milk products. **US$ 750,000**
3. Passenger and Light Tire Recapping Factory - Made in Italy almost brand new factory. **US$ 750,000**
4. Truck Tire Recapping Factory - **US$ 30,000**
5. Complete Uniform Factory, Nicaragua **US$ 935,000.**
7. Furniture Factory – **US $ 54,000.**
8. Milling Factory (Cocoa and Coffee)– **US $ 572,000.**
9. Modular Concrete House and Concrete Fencing
10. Die Cutting Machine (Hydraulic Die Cutter) - **US$10,000.00**

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**For more Information please contact:**

**Company:** Vethan Concepts  
**Contact:** enquiries@vethanconcepts.com  
**Tel:** 234-1-881-3731  
**Mob:** 234-808-908-3495  
**Address:** 68, Herbert Macaulay Street, Yaba, Lagos.